

WHAT IS CLAIMED IS:

1. A resin film forming method for extruding fused resin from an extruder die to form a resin film, wherein a resin forming both ends in width direction of the resin film has an extension viscosity higher than that of a resin forming a center in width direction of the resin film.
2. The resin film forming method according to claim 1, wherein the resin forming both ends of the resin film joins the resin forming the center of the resin film so as to be enveloped by the later resin and is extruded from the extruder die.
3. A resin film forming method for extruding fused resin from an extruder die to form a resin film, wherein a resin forming both ends in width direction of the resin film has an MFR smaller than that of a resin forming a center in width direction of the resin film.
4. The resin film forming method according to claim 3, wherein the resin forming both ends of the resin film joins the resin forming the center of the resin film so as to be enveloped by the later resin and is extruded from the extruder die.
5. A resin film forming method for extruding fused resin from an extruder die to form a resin film, wherein a resin forming both ends in width direction of the resin film has a higher extension viscosity and smaller MFR than those of a resin forming a center in width of the resin film.
6. The resin film forming method according to claim 5, wherein the resin forming both ends of the resin film joins the resin forming the center of the resin film so as to be enveloped by the later resin and is extruded from the extruder die.
7. A laminate production method for producing a laminate by nipping a running support and a resin film of thermoplastic resin by means of a nip roller and a cooling roller while coating the surface of the support with the resin film, wherein the accompanying air brought with rotation of the cooling roller to a nip point for the support and the resin film is shut off by

blowing a gas permeable through the resin film toward the surface of the cooling roller.

8. A laminate production apparatus for producing a laminate by nipping a running support and a resin film of thermoplastic resin by means of a nip roller and a cooling roller while coating the surface of the support with the resin film, wherein a gas jet nozzle for jetting a gas permeable through the resin film toward the surface of the cooling roller is provided near a nip point for the support and the resin film.

9. The laminate production apparatus according to claim 8, wherein a flow velocity of the gas blown from the gas jet nozzle is 1 m/sec or higher.

10. The laminate production apparatus according to claim 8, wherein the gas jet nozzle is disposed at a position such that the distance from a tip of the gas jet nozzle to the surface of the cooling roller is 50 mm or shorter when blowing the gas vertically to the surface of the cooling roller.

11. The laminate production apparatus according to claim 10, wherein a flow velocity of the gas blown from the gas jet nozzle is 1 m/sec or higher.

12. The laminate production apparatus according to claim 8, wherein the gas jet nozzle is disposed at a position corresponding to a central angle for the cooling roller of 90 degrees or smaller, the central angle representing an arc distance on the cooling roller from a blown point on the surface of the cooling roller for gas blow to the nip point.

13. The laminate production apparatus according to claim 12, wherein a flow velocity of the gas blown from the gas jet nozzle is 1 m/sec or higher.

14. The laminate production apparatus according to claim 12, wherein the gas jet nozzle is disposed at a position such that the distance from a tip of the gas jet nozzle to the surface of the cooling roller is 50 mm or shorter when blowing the gas vertically to the surface of the cooling roller.

15. The laminate production apparatus according to claim 14, wherein a flow velocity of the gas blown from the gas jet nozzle is 1 m/sec or higher.